

Garant**Indexable insert for turning DC.T 11T302, for finish machining, Grade: HB7415-1****Order data**

Order number	260356 HB7415-1
GTIN	4062406749637
Item class	21G

Technical description

Chip breaker	TIS
Cutting speed v_c main application	50 - 110 m/min
Tolerance	M
Grade	HB7415-1
Number of changes/inserts	2
ISO code indexable insert	DCMT 11T302
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide
Corner radius	0.2 mm

Main application	S
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.05 - 0.3 mm/rev.
Secondary application	M
Type of product	Indexable insert for turning